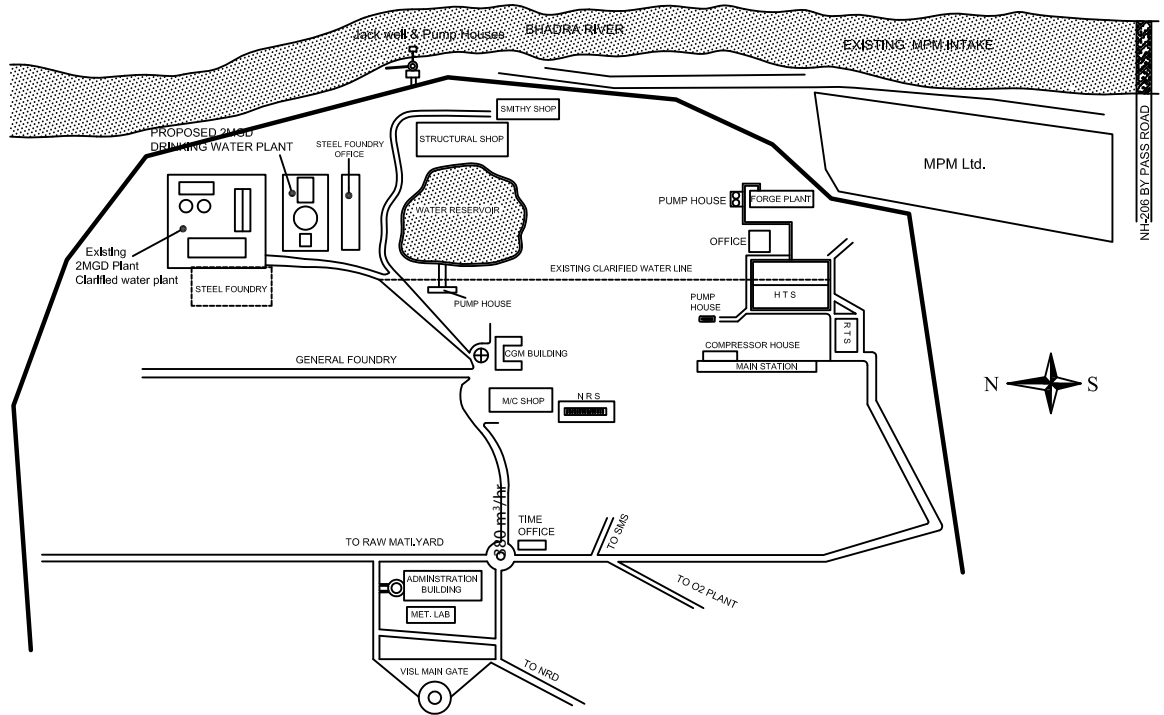




सेल SAIL

STEEL AUTHORITY OF INDIA LTD.



**PROJECT ID :**

**Company :** SAIL - STEEL AUTHORITY OF INDIA

**Location :** India

**Year :** 2023

**Description :** Drinking Water Plant

**Goal :** 1-NTU-Turbidity | 1-PPM-TSS | Recovery min 98% flow

**Capacity :** 380 m<sup>3</sup>/hr or 9 MLD

**Water Source :** Surface Water

**CHALLENGES :**

1. High Turbidity and TSS in incoming water with frequent variations.
2. Space constraint at existing site.
3. RGF - Rapid gravity filters not feasible.
4. Customer needed 100% Autoamation avoid and Manual operation for any operational errors.
5. Limited size of backwash water system.

**INSTALLED SYSTEM :**

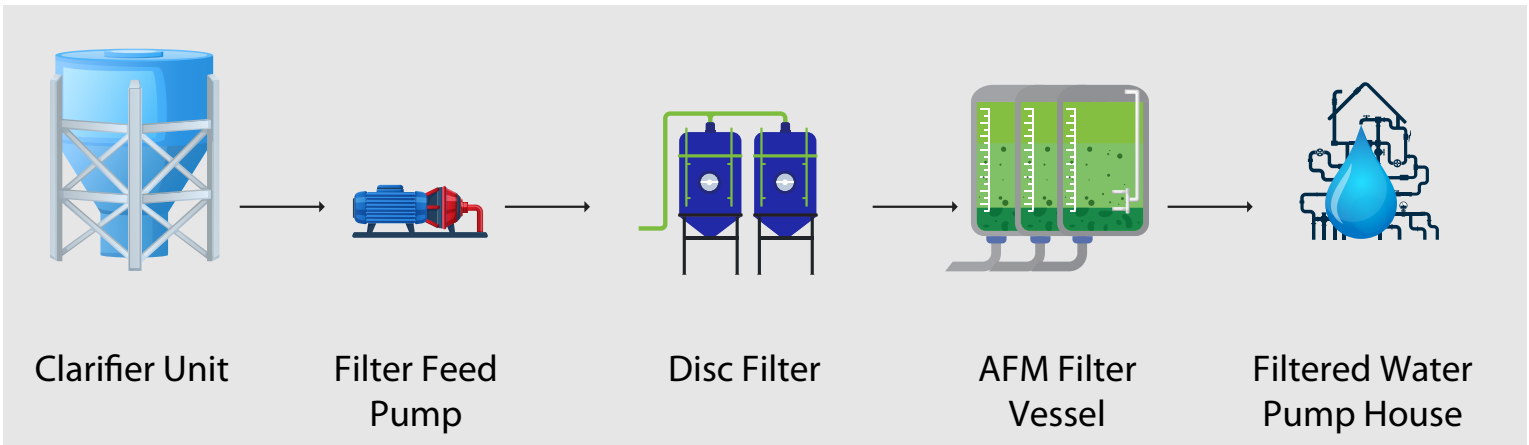
1. Pre-fabricated MSEP structural plant in minimum space and civil work
2. No Air Scouring
3. Scada system with 4 x 20 output with HMI and PLC panels for 100% Automation.
4. Automated backwash arrangment.
5. Filtration scheme: Clarified water pumped to AFM vessel through disc filters, Filtered water pumped out for drinking purpose tank
6. AFM Filtration plant area - 200m<sup>2</sup>

**System Integration and Project Execution done by Yaha Water System**



Parameters	Guaranteed I/L	Achieved
pH	7 to 8	7.42
TSS	<22 ppm	0.85 ppm
Turbidity	30 NTU	0.98 NTU
Water flow rate	380 m <sup>3</sup> /hr	383 m <sup>3</sup> /hr

## PROCESS FLOW DIAGRAM



## KEY FEATURES :

- Guaranteed outlet parameter with Turbidity upto 1 NTU and TSS- 1 ppm
- Project Lead Time- 6 months (instead of 2 years)
- AFM media warranty- More than 10 years
- AFM media need not required replacement or regeneration
- 50% lesser space.
- Plant can be retrofitted in case of shifting or expansion eliminating complete obsolescence.
- Required negligible civil structure.

